

Shell core machine

Vertical type

Model	Core box size (mm)			Blow cap.	Dry cycle
	L	H	T	Kg	Sec
3AN	300	300	280	8-10	37
4AN	400	400	300	7-12	45
45AN	450	450	300	7-12	48
5AN	500	500	350	22-28	50
6AN	600	600	350	44-54	55

Horizontal type

Model	Core box size (mm)			Blow cap.	Dry cycle
	L	W	T	Kg	Sec
TH-440	480	480	200	12-16	26
TH-540	580	480	200	20-25	28
TH750	780	580	250	50-53	30

NANIWA PRODUCTS MODEL / Sales results

Model	Type	Machine size
NVS	Vertical	NVS-440C, 550C, 660C
H-TOP	Horizontal	H-TOP-540, 750, 860, 1070
NIS	Horizontal	NIS-860, 1090
Others	Suction unit	

Other sales results

Type	Purpose	Mold size
Vertical	Test piece machine	150 x 200 mm
Side blow	Test machine	300 x 300 mm

Select function

Rool over	Die turn	Upper burner	Mandrel
Mold cleaning	Mold scraper	Loose piece	Sand recovery
Temperature control	Bucket conveyor	Sand tank	Safety equipment

Select function item

Heating system	Gas (LPG / NG)	Electricity	-
Moving system	Air	Hydraulic	Electricity
Mold mount	Manual clamp	Auto clamp	-
Operation system (PLC)	MITSUBISHI	OMRON	etc
Touch screen	MITSUBISHI (GOT)	SE (Pro-face)	etc

**In addition, we will propose according to your request.*